



SAFETY DATA SHEET

According to Regulation (EC) No. 1907/2006 (REACH) Article 31, Annex II as amended.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: ROTABROACH CUTTING FLUID

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Metal working fluid

Uses advised against: No uses advised against identified.

1.3 Details of the supplier of the safety data sheet

Manufacturer / Supplier

FUCHS LUBRICANTS (UK) PLC.
New Century Street
Hanley
Stoke-on-Trent, Staffordshire, ST1 5HU
UK

Telephone: 01782 203700

Contact Person:

Product Safety department
01782 203700
product.safety@fuchs-oil.com

Telephone:

E-mail:

1.4 Emergency telephone number: 01782 203700

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

The product has been classified and labelled as hazardous according to regulation (EU) 1272/2008 (CLP).

Classification according to Regulation (EC) No 1272/2008 as amended.

Health Hazards

Aspiration Hazard

Category 1

H304: May be fatal if swallowed and enters airways.

Hazard summary

Physical Hazards:

No data available.

2.2 Label Elements

Contains:

Base oil, low viscous

Product name: ROTABROACH CUTTING FLUID



Signal Words: Danger

Hazard Statement(s): H304: May be fatal if swallowed and enters airways.

Precautionary Statement

Response: P301+P310: IF SWALLOWED: Immediately call a POISON CENTER/doctor/...
P331: Do NOT induce vomiting.

Disposal: P501: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Safety data sheet available for professional user on request.

2.3 Other hazards: By handling of mineral oil products and chemical products no particular hazard is known when normal precautions (item 7) and personal protective equipment (item 8) are kept. The product may not be released into the environment without control.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

General information: Mixture containing severely refined base oils and additives.

Chemical name	Concentration *	Identifier	REACH Registration No.	Notes
Base oil, low viscous	50,00 - <100,00%	265-157-1	01-2119484627-25	

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.
PBT: persistent, bioaccumulative and toxic substance.
vPvB: very persistent and very bioaccumulative substance.

Classification

Chemical name	Classification	
Base oil, low viscous	CLP:	Asp. Tox. 1;H304

CLP: Regulation No. 1272/2008.

For the wording of the listed risk phrases refer to section 16.

SECTION 4: First aid measures

Product name: ROTABROACH CUTTING FLUID

General: Change clothes and shoes contaminated or soaked by the product. Never put rags contaminated by the product into clothing pockets.

4.1 Description of first aid measures

Inhalation: Supply fresh air; consult doctor in case of symptoms.

Eye contact: Promptly wash eyes with plenty of water while lifting the eye lids.

Skin Contact: Wash with soap and water. The product is not skin irritating.

Ingestion: Call a physician or poison control center immediately. Rinse mouth. Never give liquid to an unconscious person. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

4.2 Most important symptoms and effects, both acute and delayed: May cause skin and eye irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Hazards: No data available.

Treatment: Get medical attention if symptoms occur.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: CO₂, fire extinguishing powder or fog like water spraying. Extinguish larger fires with alcohol resistant foam or spray water with suitable surfactant added

Unsuitable extinguishing media: Water with a full water jet.

5.2 Special hazards arising from the substance or mixture: During fire, gases hazardous to health may be formed.

5.3 Advice for firefighters

Special fire fighting procedures: No data available.

Special protective equipment for fire-fighters: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures: In case of spills, beware of slippery floors and surfaces.



Product name: ROTABROACH CUTTING FLUID

- 6.2 Environmental Precautions:** Prevent from spreading (e.g. by binding or oil barriers).
- 6.3 Methods and material for containment and cleaning up:** Absorb with liquid-binding material (sand, diatomite, acidbinders, universal binders, sawdust).
- 6.4 Reference to other sections:** See Section 8 of the SDS for Personal Protective Equipment. See Section 7 for information on safe handling See Section 13 for information on disposal.

SECTION 7: Handling and storage:

- 7.1 Precautions for safe handling:** Provide adequate ventilation. Observe good industrial hygiene practices. Do not eat, drink or smoke when working with the product. Take usual precautions when handling mineral oil products or chemical products.
- 7.2 Conditions for safe storage, including any incompatibilities:** Store locked up. Local regulations concerning handling and storage of waterpolluting products have to be followed. Prevent formation of aerosols. Do not heat up to temperatures close to the flash point.
- 7.3 Specific end use(s):** not applicable

Storage Class: 10, Combustible liquids

SECTION 8: Exposure controls/personal protection

8.1 Control Parameters

Occupational Exposure Limits

None of the components have assigned exposure limits.

8.2 Exposure controls

Appropriate engineering controls:

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

General information:

Wash hands before breaks and after work. Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment. The usual precautionary measures should be adhered to in handling the chemicals or the mineral oil products.

Eye/face protection:

Safety glasses (EN 166) recommended during refilling.



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Skin protection

Hand Protection:

Nitrile butyl rubber (NBR). Avoid long-term and repeated skin contact. Suitable gloves can be recommended by the glove supplier. Use skin protection cream for preventive skin protection. Protective gloves, where permitted in acc. to safety directions. The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Other:

Do not carry cleaning cloths impregnated with the product in trouser pockets. Wear suitable protective clothing.

Respiratory Protection:

Seek advice from local supervisor. Ensure good ventilation/exhaustion at the workplace. Avoid breathing vapour/ aerosol.

Thermal hazards:

No data available.

Hygiene measures:

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing to remove contaminants. Discard contaminated footwear that cannot be cleaned.

Environmental Controls:

No data available.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state:

liquid

Form:

liquid

Color:

Red

Odor:

Characteristic

Odor Threshold:

No data available.

pH:

not applicable

Freezing point:

No data available.

Boiling Point:

No data available.

Flash Point:

> 100 °C

Evaporation Rate:

No data available.

Flammability (solid, gas):

No data available.

Flammability Limit - Upper (%)-:

No data available.

Flammability Limit - Lower (%)-:

No data available.

Vapor pressure:

No data available.

Vapor density (air=1):

No data available.

Density:

0,85 g/cm³ (15 °C)

Solubility(ies)

Solubility in Water:

Insoluble in water

Solubility (other):

No data available.

Partition coefficient (n-octanol/water):

No data available.

Product name: ROTABROACH CUTTING FLUID

Autoignition Temperature:	No data available.
Decomposition Temperature:	No data available.
Kinematic viscosity:	12 mm ² /s (40 °C)
Explosive properties:	No data available.
Oxidizing properties:	No data available.
9.2 Other information	No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity:	Stable under normal temperature conditions and recommended use.
10.2 Chemical Stability:	No data available.
10.3 Possibility of Hazardous Reactions:	Possible release of flammable substances by distillation in systems with solvent recovery.
10.4 Conditions to Avoid:	Avoid heat or contamination.
10.5 Incompatible Materials:	Strong oxidizing substances. Strong acids. Strong bases.
10.6 Hazardous Decomposition Products:	Thermal decomposition or combustion may liberate carbon oxides and other toxic gases or vapors.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Oral

Product:	Not classified for acute toxicity based on available data.
Specified substance(s) Base oil, low viscous	LD 50 (Rat): > 5.000 mg/kg

Dermal

Product:	Not classified for acute toxicity based on available data.
Specified substance(s) Base oil, low viscous	LD 50 (Rabbit): > 5.000 mg/kg

Inhalation

Product:	Not classified for acute toxicity based on available data.
Specified substance(s) Base oil, low viscous	No data available.

Product name: ROTABROACH CUTTING FLUID

Repeated dose toxicity

Product: No data available.

Specified substance(s)

Base oil, low viscous No data available.

Skin Corrosion/Irritation:

Product: No data available.

Specified substance(s)

Base oil, low viscous No data available.

Serious Eye Damage/Eye Irritation:

Product: No data available.

Specified substance(s)

Base oil, low viscous No data available.

Respiratory or Skin Sensitization:

Product: No data available.

Specified substance(s)

Base oil, low viscous No data available.

Germ Cell Mutagenicity

In vitro

Product: No data available.

Specified substance(s)

Base oil, low viscous No data available.

In vivo

Product: No data available.

Specified substance(s)

Base oil, low viscous No data available.

Carcinogenicity

Product: No data available.

Specified substance(s)

Base oil, low viscous No data available.

Reproductive toxicity

Product: No data available.

Specified substance(s)

Base oil, low viscous No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Product name: ROTABROACH CUTTING FLUID

Specified substance(s)

Base oil, low viscous No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Specified substance(s)

Base oil, low viscous No data available.

Aspiration Hazard

Product: May be fatal if swallowed and enters airways.

Specified substance(s)

Base oil, low viscous No data available.

Other Adverse Effects:

No data available.

SECTION 12: Ecological information

12.1 Toxicity

Acute toxicity

Fish

Product: No data available.

Specified substance(s)

Base oil, low viscous LC 50 (Fish, 96 h): > 101 mg/l

Aquatic Invertebrates

Product: No data available.

Specified substance(s)

Base oil, low viscous EC 50 (Water Flea, 48 h): > 10.000 mg/l

Chronic Toxicity

Fish

Product: No data available.

Specified substance(s)

Base oil, low viscous No data available.

Aquatic Invertebrates

Product: No data available.

Specified substance(s)

Base oil, low viscous No data available.

Toxicity to Aquatic Plants

Product: No data available.

Product name: ROTABROACH CUTTING FLUID

Specified substance(s)

Base oil, low viscous EC 50 (Alga, 72 h): > 101 mg/l

12.2 Persistence and Degradability

Biodegradation

Product: No data available.

Specified substance(s)

Base oil, low viscous No data available.

12.3 Bioaccumulative Potential

Product: No data available.

Specified substance(s)

Base oil, low viscous No data available.

12.4 Mobility in Soil:

No data available.

Known or predicted distribution to environmental compartments

Base oil, low viscous No data available.

12.5 Results of PBT and vPvB assessment:

No data available.

Base oil, low viscous No data available.

12.6 Other Adverse Effects:

No data available.

Water Hazard Class (WGK):

WGK 1: slightly water-endangering.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

General information: Dispose in accordance with all applicable regulations.

Disposal methods: Discharge, treatment, or disposal may be subject to national, state, or local laws.

European Waste Codes

12 01 07*: mineral-based machining oils free of halogens (except emulsions and solutions)

Product name: ROTABROACH CUTTING FLUID

SECTION 14: Transport information

ADR/RID

- 14.1 UN Number: —
- 14.2 UN Proper Shipping Name: —
- 14.3 Transport Hazard Class(es)
 - Class: Non-dangerous goods
 - Label(s): —
 - Hazard No. (ADR): —
 - Tunnel restriction code: —
- 14.4 Packing Group: —
- 14.5 Environmental hazards: —
- 14.6 Special precautions for user: —

ADN

- 14.1 UN Number: —
- 14.2 UN Proper Shipping Name: —
- 14.3 Transport Hazard Class(es)
 - Class: Non-dangerous goods
 - Label(s): —
- 14.3 Packing Group: —
- 14.5 Environmental hazards: —
- 14.6 Special precautions for user: —

IMDG

- 14.1 UN Number: —
- 14.2 UN Proper Shipping Name: —
- 14.3 Transport Hazard Class(es)
 - Class: Non-dangerous goods
 - Label(s): —
 - EmS No.: —
- 14.3 Packing Group: —
- 14.5 Environmental hazards: —
- 14.6 Special precautions for user: —

IATA

- 14.1 UN Number: —
- 14.2 Proper Shipping Name: —
- 14.3 Transport Hazard Class(es):
 - Class: Non-dangerous goods
 - Label(s): —
- 14.4 Packing Group: —
- 14.5 Environmental hazards: —
- 14.6 Special precautions for user: —

14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code: not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture.:



Product name: ROTABROACH CUTTING FLUID

EU Regulations

Regulation (EC) No. 2037/2000 Substances that deplete the ozone layer: none

Regulation (EC) No. 850/2004 on persistent organic pollutants: none

15.2 Chemical safety assessment: No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Revision Information: Vertical lines in the margin indicate an amendment.

Wording of the H-statements in section 2 and 3

H304 May be fatal if swallowed and enters airways.

Training information: Follow training instructions when handling this material.

Other information: The classification is in line with current EC lists. It is expanded, however, by information from technical literature and by information furnished by supplier companies. The classification results from the Conventional Method mentioned in regulation EU 1272/2008 (CLP).

Revision Date: 07.07.2015

Disclaimer: The data contained in this safety data sheet are based on our current knowledge and experience and are given to the best of our knowledge and belief. It characterizes the product only with regard to safety requirements for handling, transport and disposal. The data do not describe the product's properties (tech. product specification). Neither should any agreed property nor the suitability of the product for any specific technical application be deduced from the data contained in this safety data sheet. Modifications on this document are not allowed. The data are not transferable to other products. In the case of mixing the product with other products or in the case of processing, the data in this safety data sheet are not necessarily valid for the new-made material. It is the responsibility of the recipient of the product to observe federal, state and local law. Please contact us to obtain up-to-date safety data sheets. This document was issued electronically and has no signature.